



PT. GREAT GIANT PINEAPPLE

PRODUCT SPECIFICATION

Product : 107 oz Canned Pineapple Tidbits 16 in Light Syrup
Grade : Standard
Ingredient : Pineapple tidbits, water, sugar, citric acid
Variety : Smooth cayenne
Description : Fairly uniform pineapple tidbits packed in light syrup

Product Attributes

- Color : Fairly good color
Units or mass may be dull but is characteristic of properly ripened and may be marked variations in shade of such characteristic color in the units and white radiating streaks may be present which may seriously affect the appearance or edibility of the product.
 - Uniformity of size and shape : Fairly uniform in size and shape
Not more than 15% of the drained weight may consist of units each of which weighs less than 3/4 as much as the average weight of all the untrimmed tidbits.
 - Character : Fairly good character
Fairly uniform ripeness, the fruitlets are fairly compact in structure, fairly free from porosity and there is not more than 31 gram of core material contained in one pound of drained fruit.
 - Defect : Fairly free from defect
 - Blemished : 10 % by units
 - Mashed : 10 % by units
 - Total defect : 20 % by units
- Blemished : Surface area and spots which contrast strongly in color or texture with the normal pineapple tissue and are in excess of 2 mm in the longest dimension of the exposed surface of the unit.
- Mashed : A unit that loss its normal size and shape because of mechanical damaged.

Product Specification (after processing)

- Vacuum : 10 – 50 cmHg
- Head space : 4 – 10 mm
- Brix : 14 – 17 °Bx
- pH : 3.3 – 4.2
- Net weight : min. 3030 gram
- Drained weight : min. 1840 gram
- Dimension

Dimension		Ring Ø 82	Ring Ø 72/75
Thickness	mm	11 – 13	11 – 13
Outer arc	mm	12 – 14	11 – 13
Inner arc	mm	7 – 9	5 – 7
Length	mm	20 – 24	18 – 22
Count	Unit	510 – 930	510 – 930

Microbiological Specification

Commercially sterile product. Conform to Good Manufacturing Practices and to applicable Industrial Standard.


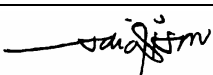
Coding Explanation

Production can code (Example)	J 016 GG L7T B 5 P
J 016	Production date by using closed can code (Julian date)
GG	Company code (Great Giant)
L	Light syrup
7T	Style of product (standard tidbit 16)
A / B	Shift of production
1/2/3/4/5 ...	Indication as number of seamer machine that is used
P/K/T/S	Indication as first time period of production

Packaging

The product is packed in conventional 3-piece sanitary metal cans. Top and bottom ends as well as body are tin-coated. The body (side seam) is seam welded.

Can dimensions : 603 x 700

Name	Position	Signature	Date
M. Ghofar	QC Manager		March 15, 2008
Ketut Isatriyanto	QA Manager		March 15, 2008